



**PowerPool™**

**MAAX®**  
SPAS



A woman is swimming in a pool, captured from a high angle. She is in the middle of a stroke, with her arms extended forward and water splashing around her. The water is a clear, bright blue.

# SWIM.

A person is standing in a pool, using resistance bands. They are wearing a black swimsuit and have black bands attached to their ankles. A long black strap is stretched between their feet, and they appear to be in the middle of an exercise. The water is clear and blue.

# TRAIN.

A woman is relaxing in a hot tub. She is wearing sunglasses and a dark top, and she has a serene expression. The hot tub is white with blue jets, and the water is bubbling. In the background, there are two blue Adirondack chairs on a white deck, and a stack of white towels. The scene is set outdoors with green trees in the background.

# RELAX

Swimming has long been known as the ultimate zero-impact exercise and is widely **prescribed by physicians** to patients who want to get in shape or tone their body. PowerPool™ employs two different water propulsion systems that work in concert with its open floor plan design. Choose a multi jet deep stream for exercise or the MAAX Force swim system for the ultimate endless current swimming experience. The observation seats and well marked swim lanes provide the **optimum swim training center** for your entire family.

A wide variety of aerobic exercises are possible in a PowerPool™. Aqua jogging is especially effective as the deep water neutralizes the effects of gravity while increasing resistance for an amazing low impact workout. **Fitness experts recommend** a warm water fitness regimen to maximize weight loss. Your PowerPool™ can also be equipped with the aquatic exercise equipment package that features modern resistance band technology. Attach the resistance bands to perform a **complete toning program**.

When you are finished working out, sit back and relax for a complete spa experience. Let the hydrotherapy jets massage those tight, sore muscles. A **recent study shows** a 10 minute massage improves muscle recovery after working out. Owning a swim spa allows you the convenience of enjoying it year round on your schedule. Invite your friends or that special someone over to enjoy the soothing waters with you.



# Train

Maximize your low impact workout by incorporating aquatic exercises into your daily training regiment. Whether you are looking to tone, strength train or build muscle mass, the PowerPool™ will maximize your results through efficient heat dissipation and the comfortable warm water environment.



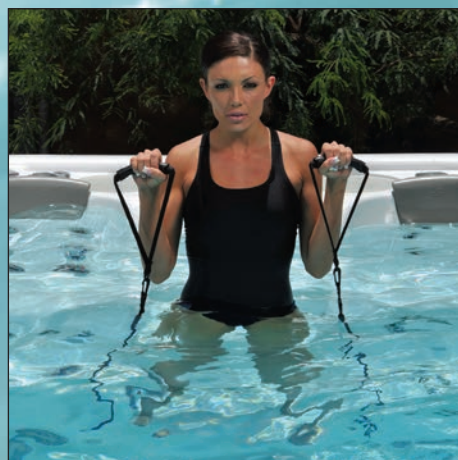
# Relax

Turn on the jets and enjoy a relaxing soak after completing your warm water exercise. Alternating the pressure of the hydrotherapy jets on your back will give you all the benefits of a professional massage right in your backyard. A relaxing soak will provide more benefits for your body than you could imagine.



## Aqua Jogging

Walking, jogging or running against the fully adjustable MAAX Force jets is a great way to get in an aerobic workout.



## Resistance Bands

Clip in the optional resistance bands and begin to strengthen and sculpt your arms, chest, shoulders and back with a wide range of exercises available to you online or in store.



## Rowing

Fitness experts recommend a warm water fitness regiment to maximize weight loss. Strengthen your core and back simultaneously as you utilize the power oars as part of the optional aquatic exercise equipment package.

## Warning

See your doctor before starting any exercise routine.  
Do not swim or exercise alone.  
Do not exercise in water warmer than 85 degree Fahrenheit.



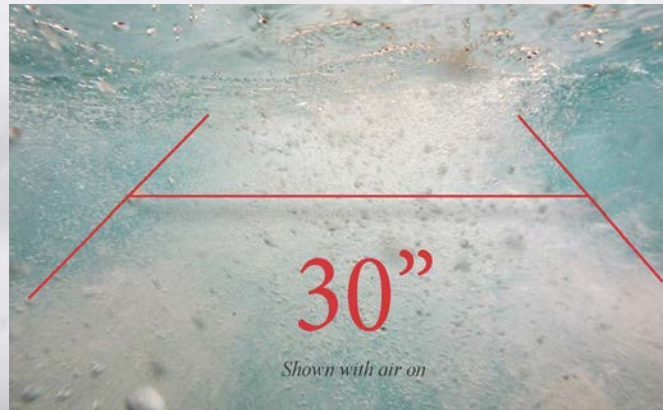
# MAAX<sup>®</sup> FORCE

JET PROPULSION SWIM SYSTEM

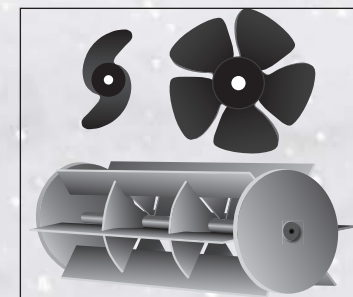
The new MAAX<sup>™</sup> Force jet propulsion system uses proprietary 'Anti-Turbulence' technology to boost and smooth the swim stream for the ultimate swimming experience. **Anti-turbulence technology** creates a powerful, smooth, variable jet stream that is completely adjustable and designed to allow you to swim at your individual fitness level.



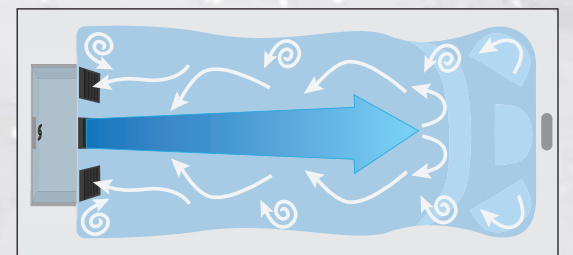
The MAAX Force Jet Propulsion Swim System has a 30 inch wide swim lane offering a superior swimming experience.



MAAX<sup>™</sup> Force Jet propulsion has **advantages over propellers or paddles** when creating a better swim stream. It is over 30" wide and easily produces a powerful swimming experience. You can also turn on the hydrotherapy mode to add air for a massage while you work out in the jet stream.



Propeller and Impeller Systems



Propeller system turbulence



## Modern Comforts

### SmartTouch Controls

The PowerPool™ comes with the new SmartTouch Control Panel. This easy to read panel allows you, with the tap of a finger to change the temperature, adjust lighting, set filter cycles, startup the swim jets or spa jets, and control the stereo. Unlike everyday smart devices, our **SmartTouch Control Panel works even when wet.**



### Wifi Connectivity

Why go out in the cold to check your PowerPool™ swim spa when you can do it from the comfort of your home. Control the temperature, filter cycles or turn on the jets before heading out for a swim. With the PowerPool™ swim spa app you have **complete control from anywhere.**

### Bluetooth Technology

State of the art bluetooth technology puts the **music at your fingertips.** Enjoy your favorite artists and playlists anytime with this easy to use stereo system. Simply sync any bluetooth compatible device and enjoy your favorite artists.





## Designed to Last

Technically and functionally superior, your PowerPool™ swim spa has been designed to deliver years of trouble-free enjoyment. Every aspect of its mechanical operation is “Appliance Grade” and recognized as setting the standard for reliability and serviceability.

## Steel Frame Construction

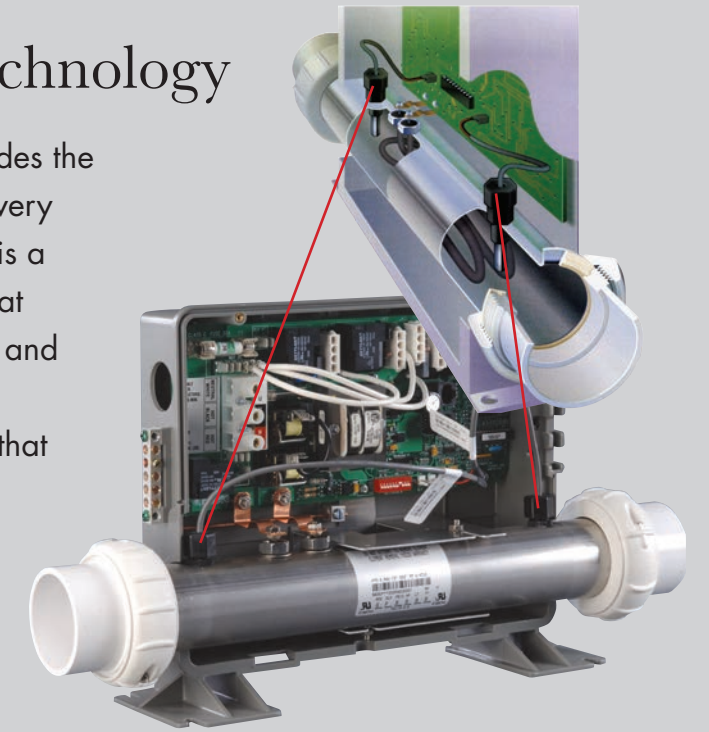


The **Steel Frame** of a PowerPool™ is built to stand the test of time. Fabricated from industrial grade steel, the finished frame is designed to withstand the harshest environments.



## Powerworks™ with M7 Technology

An advanced, **state of the art spa controller** provides the ultimate in ease of use, safety and reliability for every spa user. The Powerworks™ with M7 technology is a revolutionary new hardware/software platform that completely eliminates mechanical sensor switches and remote through-wall temperature sensors. The M7 platform features two identical solid state sensors that mount inside the heater manifold. These “Smart Sensors” accurately and reliably measure water temperature while monitoring critical water conditions without the possibility of failure due to mechanical switch malfunction.

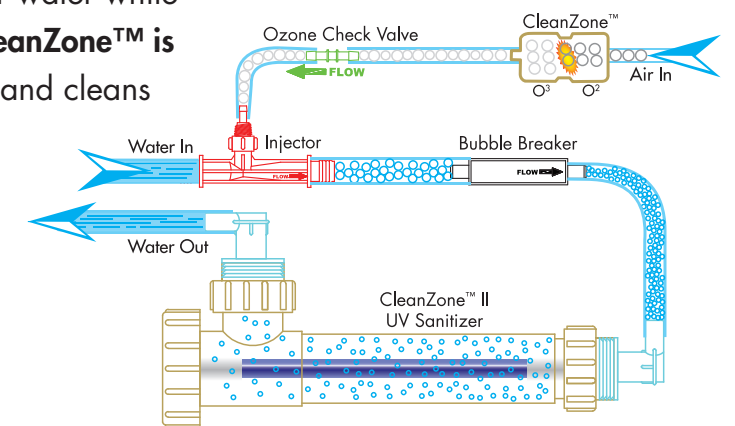


## Dual Sanitization System

The dual sanitization systems utilizes the oxidation power of ozone combined with sanitization power of UVC light to provide clean clear water. This is the same technology that is used to **sanitize drinking water** all over the world.

### CleanZone™

PowerPool's CleanZone™ water purification system will automatically maintain healthy, crystal clear water while greatly reducing chemical maintenance. **CleanZone™ is a cartridge oxidizer** that generates oxygen and cleans your spa water.



### CleanZone™ II

The Clean Zone™ II system uses the power of UVC light, the same technology utilized in many communities around the world to purify drinking water. **Clean Zone™ II kills 99.9%\* of microorganisms**, bacteria, viruses and parasites. This system is the perfect blend of hygiene, purity and technology.



## World's First Fully Electronic Spa

PowerPool™ swim spas utilize Direct Drive 56 frame pumps in all of their 240 Volt models. These are larger, and more powerful than the 48 frame motors found in most swim spas. This eliminates mechanical switches allowing the pumps to run cooler for a longer and **more energy efficient life**.







# Northern Exposure

Northern Exposure® is a unique insulation system that recycles the free heat energy for more efficient heating. All four sides of the spa, plus the floor and cover are lined with copper material to reflect radiant heat energy generated from the pumps back into the spa. Heat is then absorbed by the plumbing helping to maintain water temperature. Finally the entire exterior of the hot tub is wrapped in 3M Thinsulate™ Insulation, the same incredible material utilized in winter clothing. This three layer patented system ensures energy created by the spa stays in the spa.



## Four Seasons Swimming

Enjoy the benefits of a swimming pool, hot tub and home gym all year long in a PowerPool™ swim spa. In many places throughout the world there are definitive times when you can and cannot utilize your backyard or swimming pool. Can you imagine if you didn't have to put a halt to your swim training for a few months, continue to ease your chronic back aches with hydrotherapy, and even have the option to entertain guests any time of the year without fear of the water being too cold? Never stress the winter months or worry about winterizing your swimming pool again. PowerPool swim spas allow you to Swim, Train and Relax year round!







## MX6

Length in/cm	198"/501
Width in/cm	90"/228
Height in/cm	61"/155
Weight lbs./kg	
	empty 3,000/ 1361
	full 15,800/7161
Volume US gal/lit	1600/5956
Seats	3
Depth in/cm	57"/145
Grab Bar	1
Steel Substructure	YES
Northern Exposure™	YES
Prog. Filter Cycles	YES
3.5" Underwater Light	YES
LED Illuminated swim lane	YES
Pump 1	3.0Hp 2Sp
Pump 2	3.0Hp 2Sp
Pump 3	3.0Hp 2Sp
Pump 4	3.0Hp 2Sp
Elct Req.	240V/40A/60A
Head Cushions	2
Digital Color Optics	YES
MAAXForce Swim Jets	3
Hydrotherapy Jets	25
Aurora Cascade Jets	4
Stainless Steel Jets	YES
Wifi Connectivity	YES
Aurora Cascade Water Feature	YES

### Options:

- Bluetooth Music System
- CleanZone™ II
- Exercise Kit
- Swim Tether

Note: Specifications are subject to change without prior notice. See retailer for current specifications.



Note: Product models, features and options are subject to change. See retailer for current specifications.

## RS1/RS2

Length in/cm	144"/366
Width in/cm	90"/228
Height in/cm	50"/127
Weight lbs./kg	
	empty 2,200/ 998
	full 14,808/6717
Volume US gal/lit	1576/5968
Seats	7
Depth in/cm	46"/117
Grab Bar	1
Steel Substructure	YES
Northern Exposure™	YES
Prog. Filter Cycles	YES
3.5" Underwater Light	YES
LED Illuminated swim lane	YES
Pump 1	3.0Hp 2Sp
Pump 2	3.0Hp 2Sp
Pump 3 (RS2 only)	3.0Hp 2Sp
Elct Req.	240V/40A/60A
Head Cushions	2
Digital Color Optics	YES
Turbo Swim Jets	6
Hydrotherapy Jets	69
Aurora Cascade Jets	4
Stainless Steel Jets	YES
Wifi Connectivity	YES
Aurora Cascade Water Feature	YES

### Options:

- Bluetooth Music System
- CleanZone™
- CleanZone™ II
- Exercise Kit
- Exercise Kit with Oars

### RS1 model:

The RS1 has 35 hydrotherapy jets, 4 turbo swim jets, and two 3.0 Hp pumps.



RS2 Shown



RS1 SIDING COLORS



RS2 SIDING COLORS

Note: Product models, features and options are subject to change. See retailer for current specifications.



## RL4/ML4

Length in/cm 168"/427  
 Width in/cm 90"/228  
 Height in/cm 50"/127  
 Weight lbs./kg

empty 2,000/ 907

full 13,200/5987

Volume US gal/lit 1400/5300

Seats 3

Depth in/cm 47"/119

Illuminated Drink Holders 2

Grab Bar 1

Steel Substructure YES

Northern Exposure™ YES

Prog. Filter Cycles YES

3.5" Underwater Light YES

LED Illuminated swim lane YES

Pump 1 3.0Hp 2Sp

Pump 2 3.0Hp 2Sp

Pump 3 (ML4 only) 3.0Hp 2Sp

Elct Req. 240V/40A/60A

Head Cushions 2

Digital Color Optics YES

Turbo Swim Jets / RL4 4

MAAXForce Swim Jets / ML4 2

Hydrotherapy Jets 19

Aurora Cascade Jets 6

Stainless Steel Jets YES

Wifi Connectivity YES

Aurora Cascade Water Feature YES

### Options:

Bluetooth Music System

CleanZone™

CleanZone™ II

Exercise Kit

Exercise Kit with Oars

Swim Tether



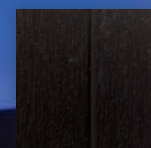
ML4 Shown



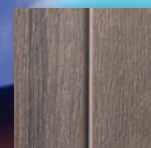
SAHARA



SILVER MARBLE



MOCHA



GRAY



PECAN

RL4 SIDING COLORS



MODERN MOCHA

RESORT GRAY

PECAN RIDGE

ML4 SIDING COLORS

Note: Product models, features and options are subject to change. See retailer for current specifications.

## RB4/MB4

Length in/cm 168"/427  
 Width in/cm 90"/228  
 Height in/cm 50"/127  
 Weight lbs./kg

empty 2,200/ 998

full 11,400/5170

Volume US gal/lit 1150/4353

Seats 3

Depth in/cm 47"/119

Illuminated Drink Holders 2

Grab Bar 1

Steel Substructure YES

Northern Exposure™ YES

Prog. Filter Cycles YES

3.5" Underwater Light YES

LED Illuminated swim lane YES

Pump 1 3.0Hp 2Sp

Pump 2 3.0Hp 2Sp

Pump 3 (MB4 only) 3.0Hp 2Sp

Elct Req. 240V/40A/60A

Head Cushions 2

Digital Color Optics YES

Turbo Swim Jets / RB4 4

MAAXForce Swim Jets / MB4 2

Hydrotherapy Jets 19

Aurora Cascade Jets 6

Stainless Steel Jets YES

Wifi Connectivity YES

Aurora Cascade Water Feature YES

### Options:

Bluetooth Music System

CleanZone™

CleanZone™ II

Exercise Kit

Exercise Kit with Oars

Swim Tether



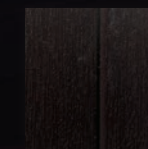
MB4 Shown



SAHARA



SILVER MARBLE



MOCHA



GRAY



PECAN

RB4 SIDING COLORS



MODERN MOCHA

RESORT GRAY

PECAN RIDGE

MB4 SIDING COLORS

Note: Product models, features and options are subject to change. See retailer for current specifications.



# DM8

Length in/cm 218"/553  
 Width in/cm 90"/229  
 Height in/cm 53"/135  
 Weight lbs./kg

empty 3,000/ 1361  
 full 19,574/8879

Volume US gal/lit  
 swim end 1615/6113  
 spa end 375/1420

Swim Seating 3  
 Spa Seating 5  
 Depth in/cm 48"/122

Illuminated Drink Holders 1  
 Grab Bar 1  
 Steel Substructure YES

Northern Exposure™ YES  
 Prog. Filter Cycles YES  
 3.5" Underwater Light YES  
 LED Illuminated swim lane YES

Pump 1 3.0Hp 2Sp  
 Pump 2 3.0Hp 2Sp  
 Pump 3 3.0Hp 2Sp

Spa Pump 3.0Hp 2Sp  
 Elct Req.

swim end 240V/40A/60A  
 spa end 240V/40A/50A

Head Cushions 2  
 Digital Color Optics YES  
 MAAXForce Swim Jets 2

Hydrotherapy Jets 31  
 Aurora Cascade Jets 4  
 Stainless Steel Jets YES

Wifi Connectivity YES  
 Aurora Cascade Water Feature YES

## Options:

- Bluetooth Music System
- CleanZone™ II
- Exercise Kit
- Exercise Kit with Oars
- Swim Tether



SILVER MARBLE



MODERN MOCHA



RESORT GRAY



PECAN RIDGE

Note: Product models, features and options are subject to change. See retailer for current specifications.



A woman wearing goggles and a dark swimsuit is relaxing in a white hot tub. The water is bubbling and splashing around her. The hot tub has several jets and a handrail visible.

**PowerPool**<sup>®</sup>  
**MAAX**<sup>®</sup>  
SPAS

Only a PowerPool<sup>®</sup> dealer can bring you our complete water therapy and exercise experience.

To locate a dealer near you, please call 1.800.926.5362 or visit [powerpoolswimspas.com](http://powerpoolswimspas.com)

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Chandler, AZ 85248

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